SIEMENS

Data sheet 6ES7323-1BH01-0AA0



Figure similar

spare part SIMATIC S7-300, digital module SM 323, isolated, 8 DI and 8 DO, 24 V DC, 0.5 A total current 2 A, 1x 20-pole

Supply voltage	
Load voltage L+	
● Rated value (DC)	24 V
● permissible range, lower limit (DC)	20.4 V
● permissible range, upper limit (DC)	28.8 V
Input current	
from load voltage L+ (without load), max.	40 mA
from backplane bus 5 V DC, max.	40 mA
Power loss	
Power loss, typ.	3.5 W
Digital inputs	
Number of digital inputs	8
Input characteristic curve in accordance with IEC 61131, type 1	Yes
Number of simultaneously controllable inputs	
horizontal installation	
— up to 60 °C, max.	8
vertical installation	
— up to 40 °C, max.	8
Input voltage	
● Type of input voltage	DC
● Rated value (DC)	24 V
● for signal "0"	-30 to +5 V
● for signal "1"	13 to 30V
Input current	
● for signal "1", typ.	7 mA
Input delay (for rated value of input voltage)	
for standard inputs	
— at "0" to "1", min.	1.2 ms
— at "0" to "1", max.	4.8 ms
— at "1" to "0", min.	1.2 ms
— at "1" to "0", max.	4.8 ms
Cable length	
● shielded, max.	1 000 m
● unshielded, max.	600 m
Digital outputs	
Number of digital outputs	8
Short-circuit protection	Yes
● Response threshold, typ.	1 A

© Copyright Plcally

Limitation of inductive shutdown voltage to	L+ (-53 V)
Controlling a digital input	Yes
Switching capacity of the outputs	
● on lamp load, max.	5 W
Load resistance range	
● lower limit	48 Ω
● upper limit	4 kΩ
Output voltage	
● for signal "1", min.	L+ (-0.8 V)
Output current	
● for signal "1" rated value	0.5 A
● for signal "1" permissible range, min.	5 mA
● for signal "1" permissible range, max.	0.6 A
● for signal "1" minimum load current	5 mA
● for signal "0" residual current, max.	0.5 mA
Output delay with resistive load	
● "0" to "1", max.	100 µs
● "1" to "0", max.	500 µs
Parallel switching of two outputs	
● for uprating	No
● for redundant control of a load	Yes; only outputs of the same group
Switching frequency	
● with resistive load, max.	100 Hz
● with inductive load, max.	0.5 Hz
● with inductive load (acc. to IEC 60947-5-1, DC13), max.	0.5 Hz
● on lamp load, max.	10 Hz
Total current of the outputs (per group)	
horizontal installation	
— up to 40 °C, max.	4 A
— up to 60 °C, max.	4 A
vertical installation	
— up to 40 °C, max.	4 A
Cable length	
● shielded, max.	1 000 m
● unshielded, max.	600 m
Encoder	
Connectable encoders	
● 2-wire sensor	Yes
— permissible quiescent current (2-wire sensor), max.	2 mA
Interrupts/diagnostics/status information	
Alarms	No
Diagnostics function	No
Diagnostics indication LED	
● Status indicator digital input (green)	Yes
● Status indicator digital output (green)	Yes
Potential separation	
Potential separation digital inputs	
● between the channels	Yes
● between the channels, in groups of	8
● between the channels and backplane bus	Yes; Optocoupler
Potential separation digital outputs	
● between the channels	Yes
● between the channels, in groups of	8
● between the channels and backplane bus	Yes; Optocoupler
Isolation	
Isolation tested with	500 V DC
Connection method	
required front connector	20-pin

© Copyright Plcally

Dimensions	
Width	40 mm
Height	125 mm
Depth	120 mm

Weights	
Weight, approx.	220 g

Classifications

	Version	Classification
eClass	16	27-24-22-04
eClass	14	27-24-22-04
eClass	12	27-24-22-04
eClass	9.1	27-24-22-04
eClass	9	27-24-22-04
eClass	8	27-24-22-04
eClass	7.1	27-24-22-04
eClass	6	27-24-22-04
ETIM	10	EC001419
ETIM	9	EC001419
ETIM	8	EC001419
ETIM	7	EC001419
IDEA	4	3566
UNSPSC	15	32-15-17-05

Approvals / Certificates

General Product Approval

EAC	China RoHS	Manufacturer Declaration	UL	Declaration of Conformity	China RoHS

EMV	Radio Equipment Type Approval Certificate		Environment	Industrial Communication
KC	Miscellaneous	Miscellaneous	EPD	PROFINET

last modified: 4/7/2025

© Copyright Plcally